## HYDROGEN FUEL CELL TECHNOLOGY: A SUSTAINABLE FUTURE FOR MECHANICAL POWER SYSTEMS

### Nasir Rafique<sup>\*1</sup>, Fahad Khan Khalil<sup>2</sup>, Imran Ullah<sup>3</sup>, Muhammad Tahir Abbas<sup>4</sup>, Muhammad Safdar<sup>5</sup>, Usman Aziz<sup>6</sup>

\*<sup>1</sup>University of Engineering and Technology (UET), Lahore, Pakistan
 <sup>2</sup>School of Robotics and Automation, HUAT, Shiyan, 442002, China
 <sup>3</sup>MPhil Chemistry, Bacha Khan University, Charsadda, Pakistan
 <sup>4</sup>Government College University Faisalabad, Pakistan
 <sup>5</sup>MSc Engineering Management, University of the Bradford, England
 <sup>6</sup>Department of Mechanical Engineering, University of Engineering and Technology (UET), Lahore, Pakistan

\*<sup>1</sup>nasirrafique.gspct@gmail.com, <sup>2</sup>fahadkhalil2018@gmail.com, <sup>3</sup>Imranullah1519@gmail.com,
 <sup>4</sup>tahirabbas113113@gmail.com, <sup>5</sup>msafdarjhorar@gmail.com, <sup>6</sup>azizqsausman190@gmail.com

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#### Abstract

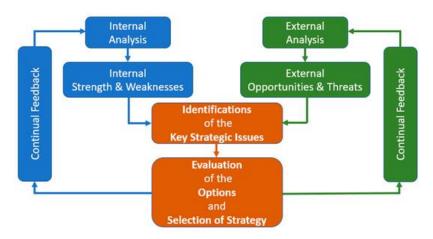
Hydrogen fuel cell technology is proving to be an important pathway for mechanical power systems toward sustainability, providing an efficient, lowemission alternative to fossil fuel-based energy generation. The study reviews hydrogen fuel cells machines basics, recent technological gains and possible applications across several sectors to minimize carbon contribution and energy security. The electrochemical reaction at the core of hydrogen fuel cells is the conversion of hydrogen and oxygen to electricity:  $2H2+O2 \rightarrow 2H2O+energy$ This takes place at the anode and cathode where hydrogen is oxidized: H2→2H++2eand at the cathode, oxygen is reduced: O2+4H++4e-→2H2O And in the process, it generates electric power while releasing only water. Different methods of hydrogen production, including steam methane reforming (SMR), CH4+2H2O→CO2+4H2 electrolysis, 2H2O→2H2+O2 and biomass gasification, CnHm+nH2O→nCO+m/2+nH2 along with storage options like compressed hydrogen, liquid hydrogen, and metal hydrides. New catalyst materials, improved membrane design, and developments in nanotechnology have improved the durability and the efficiency of fuel cells, driving commercialization work. But widescale adoption is hampered by factors like infrastructure shortcomings, its high production cost and policy barriers. Future research is required in efficiency, cost-effective hydrogen production, and infrastructure. By overcoming

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these obstacles with innovation and supportive policies, there is an opportunity to speed the hydrogen-based energy transition, delivering substantial benefits to global decarbonization efforts and improving energy security.

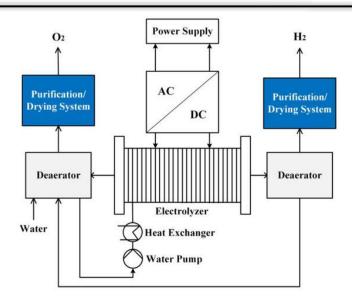
#### INTRODUCTION

Rapid global energy demand growth and adverse environmental effects from fossil fuel consumption are driving the industry towards sustainable alternatives to conventional energy supply. Large quantities of fossil fuels generate adverse effects such as carbon emissions, climate change, energy security, and pollution, which have brought more restrictions in utilizing natural resources and called for a move to cleaner and more efficient energy technologies (Dash et al., 2022). Because hydrogen fuel cell technology generates electricity through an electrochemical process that produces only water as a byproduct, it has become a promising solution for addressing these challenges (Singla et al., 2021). Unlike internal combustion engines which are built on combustive reactions, fuel cells act with greater efficiency, reduced emissions, and the ability to use hydrogen sources from renewables, thus possible as a mechanical power system of sustainability (Kılkış et al., 2022).



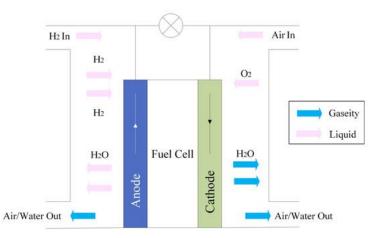
Hydrogen fuel cells are being incorporated into transportation, stationary power generation, and industrial applications, providing a pathway toward achieving a reduction in the dependence on fossil fuels while accommodating the rising global demand for energy (Olabi et al., 2023). Hydrogen fuel cell technology originated in the early part of the 19th century, when Sir William Grove first demonstrated electrochemical energy conversion in 1839 (Corigliano et al., 2022).

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With technology developments and research over the years, fuel cell components, materials and integration have advanced significantly since then. The invention of polymer electrolyte membranes (PEMs) and proton exchange mechanisms was among the highest advancements in the field of fuel cell technology (Hannan et al., 2022). Fuel cells were also introduced in space programs during the mid-20th century when they played a role in NASA's Apollo missions as a reliable and lightweight power source (Turkdogan et al., 2021). Although most of these studies were

conducted in the last decade, improvements in catalyst materials, hydrogen storage, and system optimization over time have continued to increase fuel cell efficiency, durability, and cost-effectiveness. We focus on hydrogen fuel cells here due to the ongoing development of new hydrogen fuel cells, which are an attractive option for cleaner energy solutions as research is underway to address the limitations of hydrogen fuel cells and scale to larger applications (Kılkış et al., 2022).

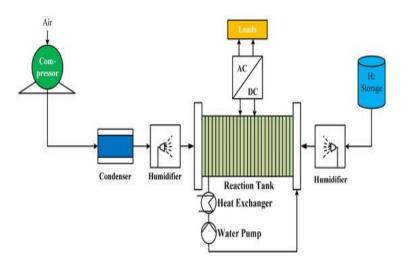


Hydrogen fuel cells work on the basic principle of electrochemical energy conversion, through which hydrogen no gas react with oxygen to create electricity, heat, and water. The fundamental hydrogen fuel cell reaction is represented as: Anode:  $H2\rightarrow 2H++2e$ - Cathode:  $12O2+2H++2e \rightarrow H2O$ 

Overall Reaction:  $H2+12O2 \rightarrow H2O$ +electricity+heat The anode receives hydrogen fuel, which in turn is oxidized and releases protons and electrons. During this process, protons migrate through the electrolyte

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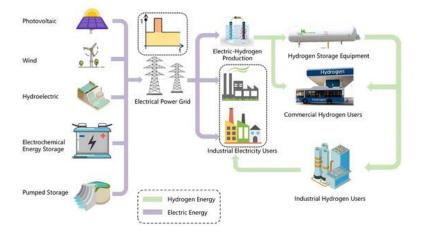
membrane, and electrons flow through an external circuit to create an electric current (Joshi et al., 2025).



Water Is the Only Byproduct The chemical reaction in the cathode occurs with the influx of protons and electrons, which react with oxygen, thus water is formed. The operating conditions, catalyst materials, and electrolyte properties of a fuel cell determine its efficiency. The theoretical voltage equation of a hydrogen fuel cell is as follows (Olabi et al., 2023): E=E•RT2FlnpH2·pO2pH2O

where  $E^{\circ}$  is the standard cell potential (1.23 V at 25°C), R is the universal gas constant, T is the absolute temperature, F is the Faraday constant, and p\_(H\_2), p\_(O\_2), and p\_(H\_2 O) are the partial pressures of hydrogen, oxygen, and water, respectively.

Various types of Hydrogen Fuel Cells have been created for different applications, depending on efficiency logs, operating temperature, and power output. In portable applications and automotive applications, Proton Exchange Membrane Fuel Cells (PEMFCs) are the most popular because of their low operating temperatures (60–80 °C) and fast startup time (Lagioia et al., 2023). High-temperature Solid Oxide Fuel Cells (SOFCs) (800–1000°C) can utilize hydrocarbon fuel and achieve high efficiency as stationary power generation (Singh et al., 2022).



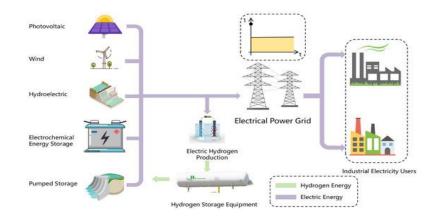
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demonstrate high efficiency among all fuel cell types

for aerospace applications (Wang et al., 2021).

Alkaline Fuel Cells (AFCs) are one of the first fuel cells that were used for space missions and commonly



PAFC and MCFC are for industrial and large-scale power generation systems offer stable and longduration operation (Hannan et al., 2022). Hydrogen fuel cells differ in gas phase such as Proton Exchange Membrane or Solid Oxide fuel cells Gas Turbo Generators.

While we have made great strides, hydrogen fuel cells are not yet widely used and issues abound with hydrogen production, storage and distribution. Today, 95% of hydrogen is produced by steam methane reforming (SMR), an efficient process that releases CO2 as a byproduct (Cunanan et al., 2021) Using renewable energy to split water into hydrogen and oxygen (called green hydrogen production) may offer a more sustainable approach, but high costs make this option economically behind schedule (Corigliano et al., 2022). Hydrogen can be stored in gaseous and liquid form, but both options require using advanced materials and infrastructure that must ensure safety and efficiency at all times. These challenges are critical towards their commercial viability, including the need for cost reduction and durability improvements of fuel cells. At present, research efforts are concentrated on the development of high-performance catalysts, advanced electrolytes, and novel hydrogen storage materials with the aim of improving fuel cell efficacy and sustainability (Kılkış et al., 2022). By harnessing the power of hydrogen as a versatile energy carrier, this groundbreaking technology has the potential to transform the way we generate mechanical power, paving the way for

cleaner, more efficient, and sustainable solutions to meet the demands of a rapidly evolving world.

#### Hydrogen Production and Storage

There are several different technological pathways for hydrogen production, each with different efficiencies, costs and environmental impacts. The most common process is the steam methane reforming (SMR), which is responsible for almost 95% of global hydrogen production, involving a high temperature (700– 1,000°C) reaction of methane with steam in the presence of a nickel-based catalyst and yielding hydrogen and carbon monoxide as the main reactants (Zhang & Maddy, 2021):

CH4+H2O $\rightarrow$ CO+3H2  $\Delta$ H=+206 kJ/mol

The water-gas shift reaction occurs next, where carbon monoxide is converted into more hydrogen and carbon dioxide (Lagioia et al., 2023):

#### CO+H2O→CO2+H2 ∆H=-41 kJ/mol

Though SMR is cost-effective, it generates  $CO_2$  emissions from fossil fuels, creating a need for alternative hydrogen production methods. Green hydrogen is made through electrolysis fuelled by renewable energy sources and is a more sustainable solution. Water is electrolyzed in proton exchange membrane (PEM) electrolysis using electricity, separating into oxygen and hydrogen (Joshi et al., 2025):

#### H2O→H2+12O2 E•=1.23V

If run by solar or wind energy, this process produces pure hydrogen with zero emissions, but high energy demand as well as capital costs of electrolyzers are still

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major challenges. Another opportunity is to gasify biomass, thermochemically converting organic material to hydrogen-rich syngas via a process like partial oxidation (Olabi et al., 2023):

This process is carbon-neutral provided that biomass feedstock's are sourced sustainably, but technical challenges associated with syngas purification and scalability have been shown to halt widespread adoption.

#### $C6H10O5+O2 \rightarrow CO+H2$

There are also some important technological and economic challenges to be solved for the large scale adoption of hydrogen storage and distribution. Fuel cell vehicles and industrial applications typically utilize compressed hydrogen storage (up to 700 bar), which is determined according to the ideal gas law (Kılkış et al., 2022):

#### PV=nRT

Where pressures are high enough for more energy density, but that requires tanks that can handle the strain, and more complex safety mechanisms. At cryogenic temperatures (~20 K), hydrogen can be stored in high volumes, which increases the volumetric energy density. However, the energy-intensive liquefaction process and boil-off losses reduce the efficiency of the overall process.

Mg+H2**⇒**MgH2 ΔH=-75 kJ/mol

These solid-state hydrogen carriers offer safe, lowpressure storage, but their kinetics and thermal management must be optimized. The need for hydrogen pipelines, refueling stations, and distribution networks represents a significant infrastructure limitation that must be overcome in order to bring the cost of hydrogen fuels in line (Hannan et al., 2022). The advancement of hydrogen adoption also relies on cheaper production, more effective storage and wider refueling infrastructure. How these issues are tackled through material innovations, process optimization, and policy support will ultimately shape the future viability of hydrogen fuel cells within mechanical power systems.

# Technological Advancements in Hydrogen Fuel Cells

Recent improvements in hydrogen fuel cell technology have led to greatly enhanced efficiencies, durability, and performance, increasing their feasibility in broader mechanical power system

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applications. High-performance proton exchange membrane fuel cells (PEMFCs) with low working temperature and high power density have become the predominant technology for transportation and stationary power generation (Turkdogan et al., 2021), plays a crucial role in this area of development. Enhancing the membrane electrode assembly (MEA) – the catalyst layer, the gas diffusion layer, and the proton exchange membrane – is one of the main improvements. The cathodic side of the PEMFC is dominated by the slow oxygen reduction reaction (ORR) which has relied almost exclusively on platinum-based catalysts. The response adheres to the reaction

#### O2+4H++4e-→2H2O E•=1.23V

In the attempt to curtail costs as well as improve durability, much research has been dedicated to the development of platinum-group-metal-free (PGM-free) catalysts such as nitrogen-doped carbon and transition-metal alloys, which increase catalytic activity while minimizing the need for expensive platinum (Cunanan et al., 2021). Additionally, advances in exchange membranes, proton including perfluorosulfonic acid (PFSA) membranes and hybrid inorganic-organic membranes, with enhanced ionic conductivity and durability, have contributed to the operational longevity of fuel cells (Corigliano et al., 2022).

The application of nanotechnology and advancement in material science has been pivotal in boosting the performance of hydrogen fuel cells due to better catalyst stability, improved membrane conductivity, and overall better system efficiency. The coupling of nanostructured catalysts with a variety of substrates, such as platinum nanoparticles on a carbon-based analogues] improves the electrochemical kinetics owing to the enhanced surface area, as well as the increased number of active sites available (Joshi et al., 2025). Furthermore, graphene-based materials and metal-organic frameworks (MOFs) as potential catalyst supports can amplify direct charge transfer and mass activity as well (Zhang & Maddy, 2021). Cost reduction strategies were also essential in advancing commercialization, targeting platinum loading depreciation or using technologies more applicable to industry, such as ALD for even spread of catalyst material (Hannan et al., 2022). The development of bipolar plate materials has made it possible to

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commercialize hydrogen fuel cells to transmit reactants efficiently and dissipate heat with high performance at much lower weight and cost. The general reaction in a hydrogen fuel cell is: H2+12O2 $\rightarrow$ H2O  $\Delta G \circ$ =-237.2 kJ/mol

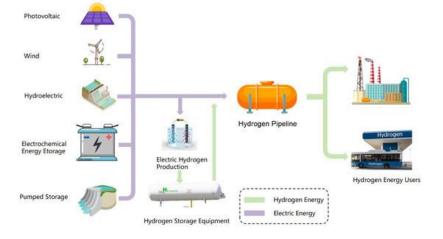
Whereas developments in material science, catalyst technology, and system integration are providing enhanced capabilities for hydrogen fuel cells and making them more relevant to varied mobility solutions as compared to established internal combustion engines and battery-electric powertrains. More research and large-scale deployment is needed, however, to reduce costs and improve long-term

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reliability for a sustainable future in mechanical power.

#### Environmental and Economic Impact

Recent technological advancements in hydrogen fuel cells have greatly increased their energy efficiency, life span, and performance, making them more suitable for large scale applications in mechanical power systems. A noteworthy area of optimization within the field is the improvement of proton exchange membrane fuel cells (PEMFCs), which due to their high power density and low operating temperature has gained a significant foothold in transportation and stationary power generation (Lagioia et al., 2023).



A major focus of improvement is the optimization of the membrane electrode assembly (MEA), which includes the catalyst layer, gas diffusion layer, and proton exchange membrane. The performance of PEMFC is dictated by the oxygen reduction reaction (ORR), which occurs at the cathode and is predominantly dependent on the platinum-based catalysts. The reaction is expressed by equation (Shao et al., 2016)

#### O2+4H++4e-→2H2O E•=1.23V

To cut costs and provide durability, research has been aimed at producing platinum-group-metal-free (PGMfree) catalysts, including nitrogen-doped carbon and transition metal alloys, to increase catalytic activity and decrease dependence on costly platinum (Corigliano et al., 2022). In addition, new protonexchange membranes like perfluorosulfonic acid (PFSA) membranes and hybrid inorganic-organic membranes increase ionic conductivity and degradation resistance to extend fuel cell operational life (Hannan et al., 2022).

Nanotechnology and advanced material science contributed significantly to hydrogen fuel cell performance by providing better catalyst stability and membrane conductivity, and purpose-designed systems. The use of nanostructured catalysts, such as platinum nanoparticles on carbon supports, has improved surface area and active site availability, electrochemical increasing reaction kinetics (Cunanan et al., 2021). Furthermore, including graphene-based materials and metal-organic frameworks (MOFs) into catalyst supports has also improved the electron transport and mass activity (Joshi et al., 2025). Strategies to reduce cost have also been critical for commercialization by reducing platinum loading, scaling manufacturing techniques, and developing alternative introductory methods such as atomic layer deposition (ALD) to achieve

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controlled catalyst distribution (Corigliano et al., 2022). Hydrogen fuel cell commercialization has been facilitated by improvements in bipolar plate materials that promote reactant flow and heat dissipation while minimizing weight and cost. In a hydrogen fuel cell, the overall reaction is still:

#### H2+12O2→H2O ΔG•=-237.2 kJ/mol

Thanks to relentless advancements in material science, catalyst technology, and system integration, hydrogen fuel cells are steadily closing the gap on internal combustion engines and battery-electric competition. But additional research and wider deployment are needed to reduce costs, and improve long-term reliability for a viable mechanical power future.

#### Applications in Mechanical Power Systems

Hydrogen fuel cells are gaining traction in automotive and transport, leveraging high energy density and fast refueling - relative to battery electric vehicles (BEVs). In fuel cell electric vehicles (FCEV), hydrogen is converted into electricity via proton exchange membrane fuel cells (PEMFC) that drives the electric motor of the vehicle. In PEMFCs, the key reaction taking place is:

 $H2 \rightarrow 2H^{++}2e^{-}$  Anode Reaction

 $12O2+2H++2e \rightarrow H2O$  Cathode Reaction

Overall:  $H2+12O2 \rightarrow H2O+Electricity$ 

In contrast to BEVs (which use lithium-ion batteries that take a long time to charge and have energy density limitations), FCEVs can refuel in minutes and travel longer distances, making them suitable for long-haul applications (Okonkwo et al., 2024). In sectors requiring high-energy outputs, hydrogen-fueled buses, trucks, trains, and even aircrafts are being designed and developed to decrease greenhouse gas emissions. Toyota (Mirai), Hyundai (Nexo) and Nikola (Tre) have all rolled out hydrogen-powered vehicles, while Airbus is developing hydrogenpowered aircraft to make zero-emission flying a reality by 2035 (Waseem et al., 2023).

Outside of transportation, hydrogen fuel cells are transforming industrial and stationary power. Industries with significant energy requirements, including steel and chemical production, are adopting hydrogen-based energy systems in lieu of fossil fuel combustion, thereby mitigating carbon emissions (Çelik et al., 2022). Because stationary fuel cells, specifically SOFCs, have high efficiencies, and can utilize various fuels like hydrogen, ammonia, and biogas, they are perfect for power plants and industrial heating applications. The reaction mechanism in SOFCs is accompanied by conduction of oxygen ions and is described by:

O2+4e- $\rightarrow$ 2O2- Cathode Reaction

 $H2+O2 \rightarrow H2O+2e$ - Anode Reaction

Meanwhile, these stationary fuel cells can produce efficiencies of over 60% and offer backup power to regions with unstable electric grid (Salam et al., 2023).

Hydrogen fuel cells are also instrumental in decentralized and off-grid energy solutions, allowing for clean energy access to remote communities and disaster-prone regions. Decentralized hydrogen systems produce electricity in the vicinity of use, minimizing transmission losses and enhancing energy security as opposed to centralized power plants. Renewable power sources (solar and wind) coupled with fuel cells create hybrid systems that support the grid when the energy source is intermittent, providing a continuous power ay (Muthukumar et al., 2024). This is further enhanced by the use of metal hydrides and liquid organic carriers to store hydrogen which ensures energy availability during peak load periods, providing increased system reliability. The proliferation of hydrogen fuel cells within mechanical power systems will soon usher in a clean, zeroemissions energy future as ongoing technological advances effectively reduce technical barriers and legislative concerns in the need to improve overall efficiencies (Du et al., 2021).

#### **Challenges and Future Prospects**

However, although hydrogen fuel cells could surely be the next generation of technology, they face some economic and technical hurdles for wide deployment. One of the main technical challenges is hydrogen production efficiency, because most hydrogen today is produced from steam methane reforming (SMR), which results in carbon dioxide emissions. SMR reaction is dramatized as follows:

CH4+H2O→CO+3H2 ΔH=+206 kJ/mol CO+H2O→CO2+H2 ΔH=-41 kJ/mol

Carbon capture and storage (CCS) prevents emissions but leads to cost and efficiency penalties (Du et al., 2021). While electrolysis of renewable

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energy sources (RES) like solar and wind energy for the production of green hydrogen is helpful, it is still costly because of the high costs of electrolyzes, associated equipment, and intermittent power supply. Furthermore, fuel cells have stability issues during long-term operation due to degradation of the catalyst and membrane materials, which diminishes efficiency and reduces longevity. Platinum nanoparticle catalysts are not only expensive but scalars are being developed as alternatives such as nonprecious metal catalysts (Xing et al., 2021).

Infrastructure limitations are a substantial constraint on generalization as well. Hydrogen poses storage and distribution challenges due to its low density and high flammability. The most prevalent methods involve compressed hydrogen at 350–700 bar or liquefied hydrogen at cryogenic temperatures (-253°C), both of which involve energy enervating processes and safety issues (Xing et al., 2021). The reaction for hydrogen liquefaction is an energy loss one:

#### H2g→H2l ΔH=-0.9 kJ/mol

Furthermore, fuel cell electric vehicles (FCEVs) rely on specialized refueling stations, and there are few stations compared to gasoline or electric charging systems. Data shows that hydrogen is radically underused in the energy sector, accounting for 37 and 30 per cent of total energy, found globally in mines and warehouse, respectively, indicating the necessity of the availability of hydrogen production plants, pipelines, and refueling stations (Dou et al., 2023); thus, states and policymakers should introduce incentives, subsidies, and regulatory frameworks to promote their use. Japan, Germany and the United States are among the countries that have unveiled hydrogen roadmaps to spur infrastructure development, but we need global coordination for broad transition.

More research is needed into improving the efficiency of fuel cells, cutting costs, and incorporating hydrogen into hybrid energy systems. Improvements to nanotechnology and material science support these endeavors, as these innovations produce highperformance catalysts, efficient ion-conducting membranes, and long-lasting bipolar plates to prolong fuel cell longevity and efficiency (Cigolotti et al., 2021). Working with battery storage and renewable energy and also hydrogen, they can provide reliable

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power solutions while cutting down reliance on fossil fuels. Also, the elusive hydrogen economy, wherein hydrogen is utilized across various sectors, from transport to industrial applications and residential heating, can cut down carbon emissions massively and improve energy security. Realizing this ambition necessitates continued investment in research, deployment of infrastructure, and international cooperation to harmonize hydrogen technologies and policies. Once these challenges are solved, hydrogen fuel cells will have a game-changing impact in moving forward towards an energy system that is sustainable and decarbonized (Halder et al., 2024).

#### Conclusion

Gaining deeper insight into hydrogen fuel cell technology further elaborates on this piece of energy infrastructure that will sustainable revolutionize the use of power systems based on fossil fuels while reversing their greenhouse gas emissions. Hydrogen is a solution to decarbonizing transport, industrial power generation, and off-grid energy solutions, and the study reflects on the challenges of handling the area around production, storage, and infrastructure development. Innovations in catalysts, membrane materials, and system efficiency have improved the large-scale hydrogen deployment feasibility, but economic and logistical challenges still exist. Moreover, while moving to carbon neutrality with hydrogen technology seems like a promising achievement, it will require significant research investments and expansion of hydrogen infrastructure with harmonized policies at a worldwide scale to make it affordable. By encouraging sustained innovation and international collaboration, hydrogen fuel cells will reshape mechanical power systems and propel the transition to a clean energy future on a global level.

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